



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3646-3

Job Sheet 178801



Split to 182587

Part No: D3646-3

Job Qty: 8 ea

Part Name: Arm



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/7/18

Job Tracking No:

Due Date: 6/26/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV C IPP Rev. A new issue 07.07.25 EC verified by:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	8 Ea		6/26/18	0.00	0.00	Start Up Small Fab-4		DAS
100	Brake NC	8 pcs		6/26/18	0.00	3.62	Brake NC 1		58 18/8/28
110	Small Fab	8 pcs		6/26/18	0.00	4.94	Small Fab-4		9-89
120	QC	8 pcs		6/26/18	0.00	0.00	QC5		8-27
130	Powdercoat	8 pcs		6/26/18	0.00	0.26	Powdercoat4		6-38
140	QC	8 pcs		6/26/18	0.00	0.00	QC3		6-38
150	Packaging	8 pcs		6/26/18	0.00	0.00	Packaging3-1		9-89 AUG 29 2018
160	QC21-SA	8 Ea		6/26/18	0.00	0.00	QC21		DAS AUG 29 2018

138839

START: 3:10

OUT: 3:20° FINISH: 3:40

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304TR0.500W.035	304 Round Tube .500 X .035W	23.2800 ft (2.91 ea)	90-Start up Operation	5084601

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304TR0.500W.035	23	68	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Arm	26.500Inches ± 0.130	26.630 26.370		26.510
2	Arm	2.500Inches ± 0.130	2.630 2.370		2.505
3	Arm	5.750Inches ± 0.130	5.880 5.620		5.760
4	Arm	15.000Degrees ± 0.500	15.500 14.500		15 %
5	Arm	45.000Degrees ± 0.500	45.500 44.500		45 %
6	Arm	30.000Degrees ± 0.500	30.500 29.500		30 %

DART
AEROSPACE

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Container No: S106058



Part: D3646-3

Job No: 178801

Serial No/Batch: S106058

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 08/28/16